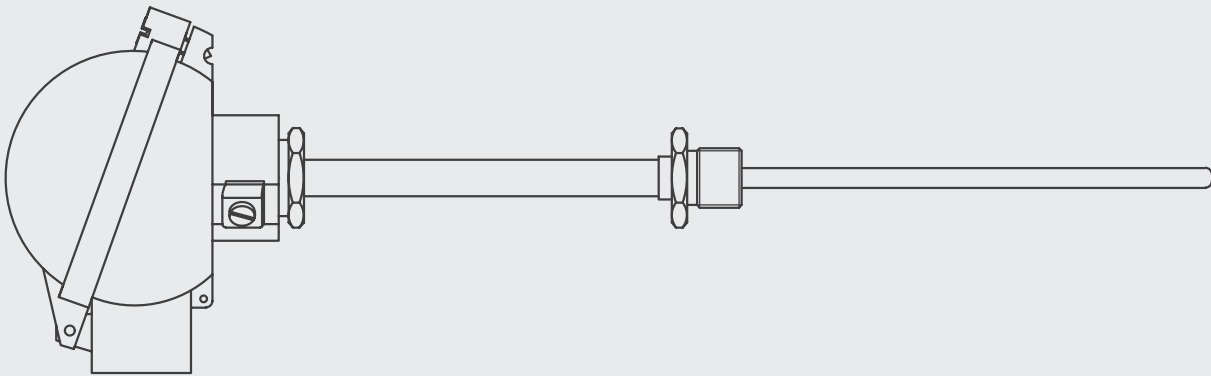


# Spring loaded thermocouple

FOR USE WITH THERMOWELLS

**S300-301-302-303-360-362**  
**CONFIGURATIONS**

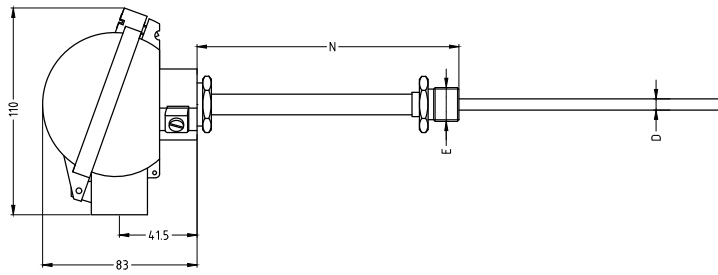
**General use TC**



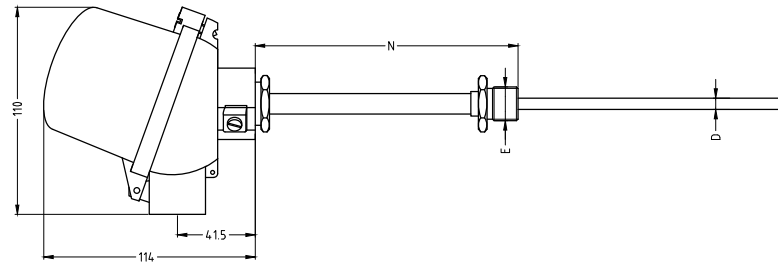
**RODAX**<sup>o</sup>  
new temperature solutions

Product series TCRB/WT

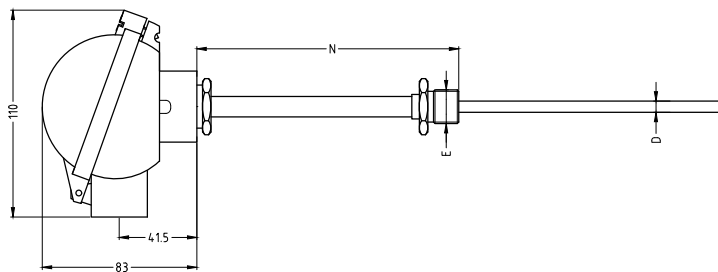
S300



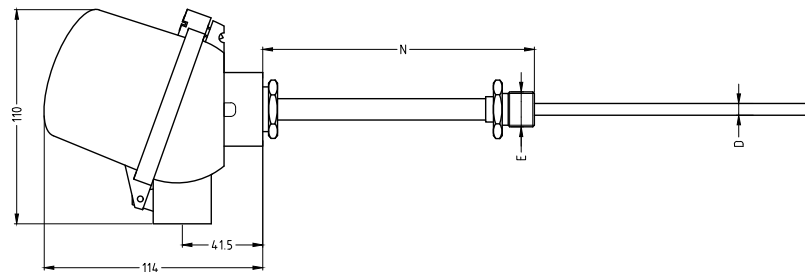
S301



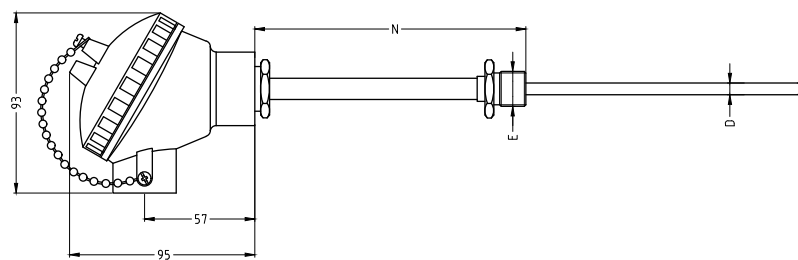
S302



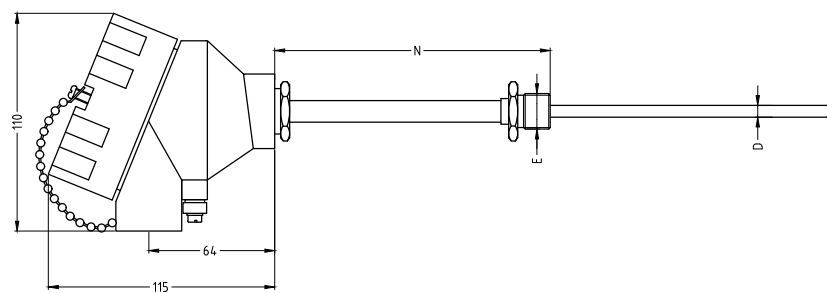
S303



S360



S362



## Features assembly

The industrial spring loaded configuration guarantees a positive contact between the sensing part of the temperature probe and the bottom of the thermowell, thus reducing the response time. In order to calculate the correct element length, we need the Z-length: this is the total bore depth of the thermowell.

The assemblies can be delivered with an aluminium or stainless steel connection head combined with a high quality thermocouple element with MgO mineral insulated metal sheathed cable, providing excellent stability and reproducibility.

Sensor diameters up to 12,7mm.

## Technical specification assembly

- Connection head aluminium (S300-S301-S302-S303-S360-S362).
- Ambient temperature range assembly: -45/+80 °C; this can be limited depending on the materials applied or in case a temperature transmitter is used.
- IP-68 protection degree (body – cover) with silicone rubber O-ring. The assembly protection degree (IP-68) can be attained but depends on the use of correct cable gland(s) and on the correct mounting to thermowells.
- Cover: hinged type or screw type with chain.
- Several sensor diameters and lengths are possible.

**Table 1: Configuration**

## Connection head type

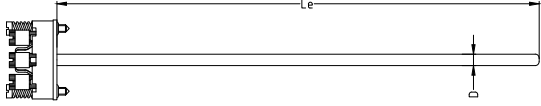
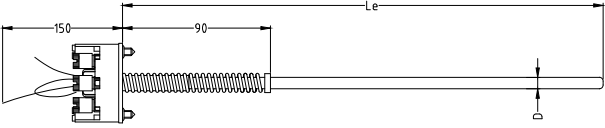
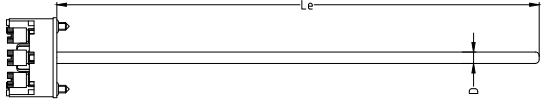
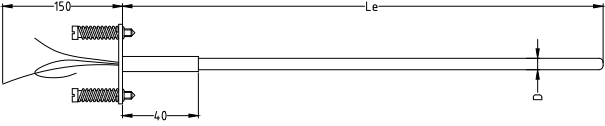
Choice between:

- Connection head types S300 / S301 / S302 / S303 with hinged type cover with 1 or 2 conduit openings.

- Connection head types S360 / S362 with screw type cover with 1 or 2 conduit openings.
- Connection head supplied with O-ring in silicone rubber (between body and cover).

	Conduit	Material	Coating	Colour
<b>S300</b>	00A1 1x conduit	Aluminium	Epoxy Corrosion category EN ISO 12944-2: C4	RAL9002 Grey white
<b>S301</b>	01A1 1x conduit	Aluminium	Epoxy Corrosion category EN ISO 12944-2: C4	RAL9002 Grey white
<b>S300/301</b>	00A2/01A2 2x conduits	Aluminium	Epoxy Corrosion category EN ISO 12944-2: C4	RAL9002 Grey white
<b>S302</b>	02S1 1x conduit	Polyamide PA6	None	Blue
<b>S303</b>	03S1 1x conduit	Polyamide PA6	None	Blue
<b>S360</b>	60A1 1x conduit	Aluminium	Epoxy Corrosion category EN ISO 12944-2: C4	RAL9002 Grey white
<b>S362</b>	62B2 2x conduits	Aluminium	Polyurethane spray on primer Corrosion category EN ISO 12944-2: C5-M	RAL7035 Light grey

**Table 2: Measuring inserts main models**

	<b>Terminal</b>	<b>Total spring</b>	
<b>TCAA</b>	Ceramic spring loaded terminal block 2/4/6 or 8 terminals	10 mm  We recommend a spring loading of +/-5 mm	
<b>TCBB</b>	Hi-tech spring loaded thermoplast (moisture and shock proof) terminal block 2/4 or 6 terminals	40 mm  We recommend a spring loading of +/-20 mm	
<b>TCBA</b>	Hi-tech spring loaded thermoplast (moisture and shock proof) terminal block 2/4 or 6 terminals	10 mm  We recommend a spring loading of +/-5 mm	
<b>TCEA</b>	Spring loaded mounting plate with flying leads of 150 mm	10 mm  We recommend a spring loading of +/-5 mm	

**Table 3: Measuring inserts details**

## Details

- Thermocouple types: J/K/T/E/N/S/R/B
- Thermocouple standards: EN/IEC 60584 and/or ANSI MC96-1
- Minimum insulation resistance: 1000 MOhm at 500VDC,  $T_{amb}=20\text{ }^{\circ}\text{C}$
- Conductors: thermocouple material
- Metal sheath: see table

## TC Type

<b>J</b>	<b>K</b>	<b>T</b>	<b>E</b>	<b>N</b>
Fe – CuNi	NiCr – NiAl	Cu – CuNi	NiCr – CuNi	NiCrSi – NiSi
±1.5 between -40 °C and 375 °C or ±0.004xT °C	±1.5 between -40 °C and 375 °C or ±0.004xT °C	±0.5 between -40 °C and 125 °C or ±0.004xT °C	±1.5 between -40 °C and 375 °C or ±0.004xT °C	±1.5 between -40 °C and 375 °C or ±0.004xT °C

## Colour code

<b>ANSI</b>	<b>IEC</b>	<b>Other</b>
ANSI – MC96-1	EN/IEC 60584-1	

## TC element

<b>S</b>	<b>D</b>	<b>T</b>
Single thermocouple	Dual thermocouple	Triple thermocouple

## Diameter ØD

<b>D3</b>	<b>D3,2</b>	<b>D4,5</b>	<b>D4,8</b>	<b>D6</b>	<b>D6,35</b>	<b>D8</b>	<b>D9,53</b>	<b>D12,7</b>	<b>Other diameters on request</b>
3,0 mm	3,2 mm	4,5 mm	4,8 mm	6,0 mm	6,35 mm	8,0 mm	9,53 mm	12,7 mm	

## Sheath material

<b>M2102</b>	<b>M2107</b>	<b>M2110</b>	<b>M0601</b>	<b>M0701</b>	<b>M0704</b>	<b>M0809</b>
SS304	SS316 Standard for TC J/T	SS310	Inconel 600 Standard for TC K	Alloy 800H	Alloy 825	Hastelloy X

## Hot junction

<b>I</b>	Individually isolated	Hot junction electrically isolated from and shielded by the sheath.
<b>CI</b>	Commonly isolated	Multiple hot junctions joined to one hot junction electrically isolated from and shielded by the sheath.
<b>DI</b>	Dually isolated	Hot junction electrically isolated from and shielded by the sheath. For dual and triple: all circuits isolated from each other and from the sheath.
<b>G</b>	Grounded	Hot junction welded to the sheath.

**Table 4: Extension details (E and N)**

**Details**

Extension nipple with standard length N of 110 mm and standard outside diameter of 12 mm and material stainless steel SS316L. Other dimensions on request.

**Extension connection (E)**

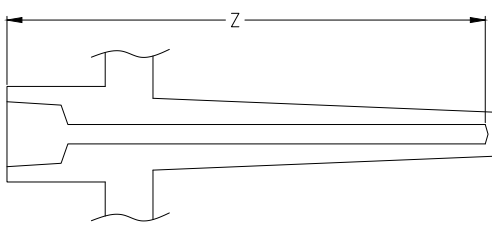
<b>E205</b>	<b>E405</b>	<b>Other dimensions on request</b>
G1/2"	1/2"NPT	

**Extension length (N) + outside diameter (OD)**

<b>N110</b>	<b>OD12</b>	<b>Other lengths on request</b>
110 mm	12 x 1,5 mm	

**Total bore depth thermowell**

Definition total bore depth thermowell (Z) in mm below.

	<b>Z.....</b>
	..... mm

**Table 5: Connection head details**

**Connection head single/double conduits (SC/DC)**

<b>SC173</b>	<b>SC405</b>	<b>DC173</b>	<b>DC405</b>
1X M20x1.5	1X 1/2"NPT	2x M20x1.5	2X 1/2"NPT

**Table 6: Connection head accessories**

## DC heads

- **For DC connection heads: One conduit plugged**  
Please use the following code

<b>Material</b>	Brass	<b>PM0200</b>
	Nickel plated brass	<b>PM0210</b>
	Stainless steel SS316	<b>PM2107</b>

**Table 7: Certification possibilities**

## Certificates

Following tests and certificates are possible and are either done in-house or done by an external party.

<b>Code</b>	<b>Certificates</b>
<b>Q04210</b>	Functional test report sensor
<b>Q04230</b>	Calibration report (measuring points to be indicated) E.g. 100/200 °C
<b>Q05220</b>	Calibration report by accredited calibration lab retraceable (measuring points to be indicated)
<b>Q05230</b>	Calibration report by accredited calibration lab ISO/IEC 17025 (BELAC) (measuring points to be indicated)
<b>Q02040</b>	Test report EN10204-2.2
<b>Q04250</b>	Transmitter programming. Range and burn-out settings to be indicated

## HOW TO ORDER (example)

Code		Example	Your code
<b>Configuration</b>	See table 1	S362	
<b>Main model</b>	See table 2	KAA	
<b>TC type</b>	See table 3	K	
<b>Colour code</b>	See table 3	IEC	
<b>TC element</b>	See table 3	D	
<b>Diameter ØD</b>	See table 3	D6	
<b>Sheath material</b>	See table 3	M0601	
<b>Hot junction</b>	See table 3	I	
<b>Extension connection</b>	See table 4	E405	
<b>Extension length</b>	See table 4	N110	
<b>Outside diameter OD</b>	See table 4	OD12	
<b>Total bore depth thermowell</b>	See table 4	Z250	
<b>Connection head SC/DC</b>	See table 5	SC173	
<b>Connection head accessories</b>	See table 6	PM2107	

Ordering code example:

S362 KAA A G K IEC D D6 M0601 I E405 N110 OD12 Z250 SC173 PM2107

**For all options: please contact Rodax**



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